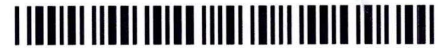




Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D4151-1
Job Sheet 183879



Part No: D4151-1

Job Qty: 10 ea

Part Name: Lower Hardpoint Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.00	0.38	Waterjet 1		OK 18/10/18 DAS
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		38
150	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3	57081 88	OCT 04 2018
160	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		21 OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0508 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	1	5	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Hardpoint Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Lower Hardpoint Plate	0.252Inches + 0.003 - 0.000	0.255 0.252	Diameter	
3	Lower Hardpoint Plate	0.375Inches ± 0.010	0.385 0.365		
4	Lower Hardpoint Plate	3.128Inches ± 0.010	3.138 3.118		
5	Lower Hardpoint Plate	1.000Inches ± 0.010	1.010 0.990		
6	Lower Hardpoint Plate	0.500Inches ± 0.030	0.530 0.470		
7	Lower Hardpoint Plate	3.660Inches ± 0.030	3.690 3.630		
8	Lower Hardpoint Plate	2.000Inches ± 0.030	2.030 1.970		
9	Lower Hardpoint Plate	1.000Inches ± 0.003	1.003 0.997		
10	Lower Hardpoint Plate	0.125Inches ± 0.010	0.135 0.115		

DART
AEROSPACE

Container No: S115178



Part: D4151-1

Job No: 183879

Serial No/Batch: S115178

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 9/27/18 2:36 PM Dart.Gagnon.Michelle

Date: 10/02/18